

Application Serial No.: 10/533,939  
Amdt. Dated: June 9, 2008  
Reply to Office Action of January 10, 2008

**LISTING OF CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A mold for manufacturing holders, comprising at least a first and a second two mold half halves moveable relative to each other in a first direction of movement and a mold cavity, the mold cavity being substantially defined by a female part and a matching male part, while at least the female part and/or the male part is arranged so as to be moveable such, that within the mold, the male part and/or the female part can be brought into a first position wherein between a forward end, facing, in a first direction of movement, towards the mold cavity, and an opposite bottom part of the female part, there is a relatively large, first distance, and a second position wherein between said forward end and said bottom part there is a relatively small second distance, wherein the male part and the first mold half define a first pressure chamber and/or the female part and the second mold half define a second pressure chamber.

2. (Original) A mold according to claim 1, wherein at least one inlet opening is provided in or near a space between said forward end of the male part and said bottom part of the female part.

3. (Original) A mold according to claim 2, wherein said inlet opening is provided in the male part.

4. (Previously Presented) A mold according to claim 1, wherein the male part is frustoconical and the female part has a corresponding shape, such that with the male and female part in the second position, between the two parts, there is a virtually constant distance.

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5. (Previously Presented) A mold according to claim 1, wherein the male part is truncate block-shaped and the female part has a corresponding shape, such that with the male and female part in the second position, between the two parts, there is a virtually constant distance.

6. (Previously Presented) A mold according to claim 1, wherein at least the male part or the female part is biased in the second position.

7. (Previously Presented) A mold according to claim 1, wherein a pressure member is provided for actively keeping the male part and/or the female part in the first position, which pressure member is retractable for having the male and female part move from the first position to the second position.

8. (Original) A mold according to claim 7, wherein the pressure member extends around at least a part of the male part and, with the mold closed, can force, at least hold, the female part in the first position.

9. (Original) A mold according to claim 8, wherein the pressure member is designed as stripper ring.

10. (Currently Amended) A mold according to claim 1, wherein at least one moving male and/or female part is forced into the first position by spring means, ~~in particular gas-filled spring means~~.

11. (Original) A mold according to claim 10, wherein the spring means are designed such that the respective male or female part can be pushed away to the first position by plastic flowing into the mold cavity, and, when the injection pressure of the plastic falls, is forced to the second position by the spring means.

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12. (Currently Amended) A mold according to claim 1, wherein the male and/or the female or each moveable part is arranged for movement to a product forming position after the mold has been closed.

13. (Previously Presented) A mold according to claim 1, wherein the mold is of multi cavity design, while for each mold cavity at least one moveable part is provided.

14. (Canceled)

15. (Canceled)

16. (Canceled)

17. (New) A mold according to claim 10, wherein the spring means are gas-filled means.